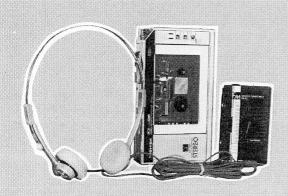
TOSHIBA

STEREO CASSETTE RECORDER

KT-R2



SPECIFICATIONS

Tape Section –

Track system: Recording system:

Erasure system:

Recommended tape:

Tape speed: Tone selector:

Frequency response:

Input terminals:

Output terminals:

Stereophonic

AC bias

12 kHz, metal 40 - 14 kHz Integration: Normal 60 -

10 kHz

Microphone/external input

terminal [MIC/AUX] 3.5 x 2 External microphone:

Input level 0.5mV External input: Input level 100m V Headphone terminals

[PHONES] 3.5mm stereo x 2 32 ohm

External speaker terminals [EXT. SPEAKER] 3.5mm

stereo 6 - 16 ohm

Maximum output power: Headphone terminals

Magnet erasure

Normal ferric, chrome dioxide, and metal alloy: C-30 to C-120

(chrome dioxide and metal

alloy tapes for playback only) 4.8 cm/sec.

High/low

Reproduction: Normal 40 -

Weight:

Tuner Section -Receiving frequency:

Battery life:

Power supply:

contact positive) Dimensions (W x H x D): $169 \times 92 \times 37$ (mm)

> 530 g (including batteries but not the tuner pack)

Integration: 80mW (40mW +

Integration: 400mW (200mW

+ 200mW) 8 ohm with load

Approx. 15 hours (AM-3 x 4)

40mW) 32 ohm with load

External speaker terminals

When using cassette player: Approx. 4.5 hours (SUM-3

When using tuner pack:

External power source supplied to the [DC IN 6V]

6V DC (SUM-3 "AA" x 4)

jack (5.0mm dia. centre

 $\times 4$

88 MHz - 108 MHz

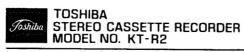
• This FM stereo tuner pack (RP-S2) is designed

exclusively for this unit, KT-S2 and KT-S1, and is not usable in other types of cassette recorders.

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Nameplate (KT-R2)

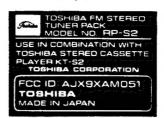


POWER SOURCE

POWER SOURCE DC 6V SUM-3 ("AA"SIZE CELL)×4 TOSHIBA CORPORATION MADE IN JAPAN



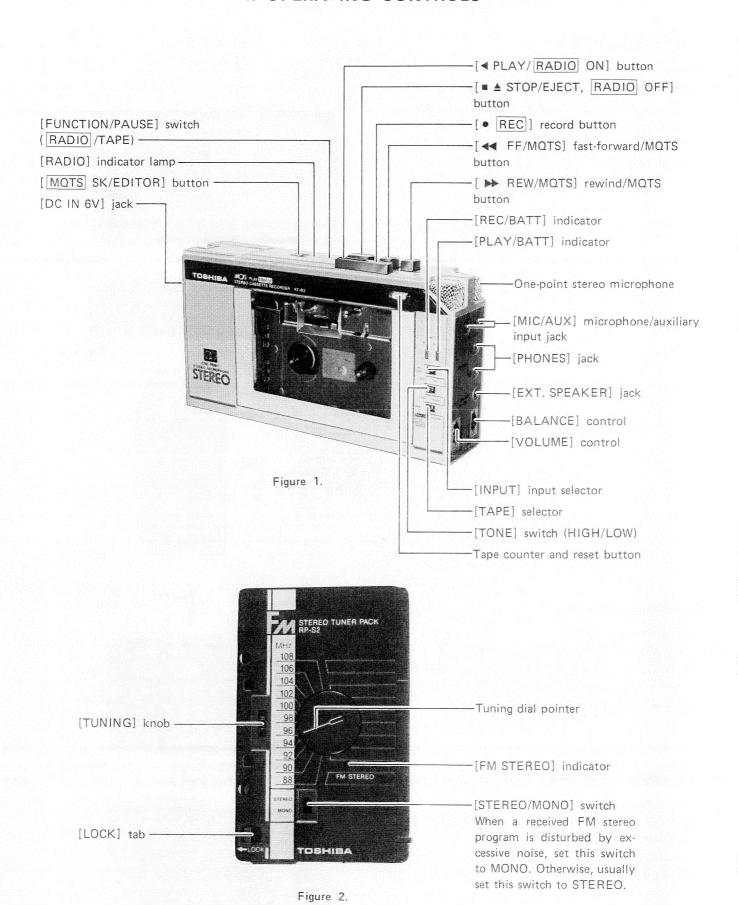
Name Label (RP-S2) (TA, TC)



Name Label (RP-S2) (AY, YY, EY, MY)



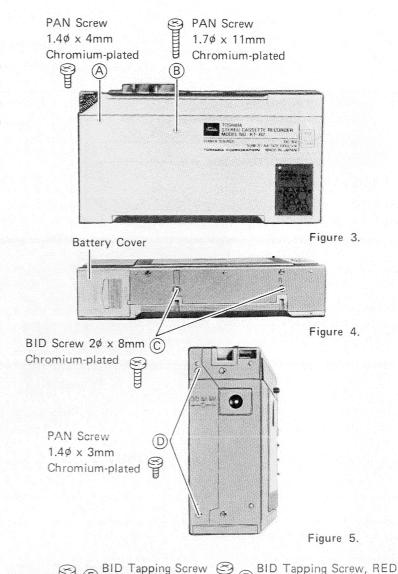
1. OPERATING CONTROLS



2. DISASSEMBLY INSTRUCTIONS

CABINET BACK REMOVAL

- 1. Remove the battery cover.
- 2. Loosen each set screw (A) and (B) on the reverse side of the back cabinet, two set screws (C) on the bottom side and two set screws (D) on the flank side for union with the front cabinet. The back cabinet will be ready for removing.



FRONT PANEL REMOVAL

- 1. Remove the back cabinet.
- 2. Loosen and remove one mechanical set screw (E).
- 3. Loosen and remove one set screw (F) for assemblying the microphone and (DC in 6V) jack (G). The front cabinet is now ready for removing.

HOW TO OPEN P.C. BOARD

- 1. Remove the back cabinet.
- 2. Remove the PC plate and one set screw (H) for the mechanical body.
- 3. Open the cassette cover and remove the base for the mechanical body and the set screw (1) for the connector.

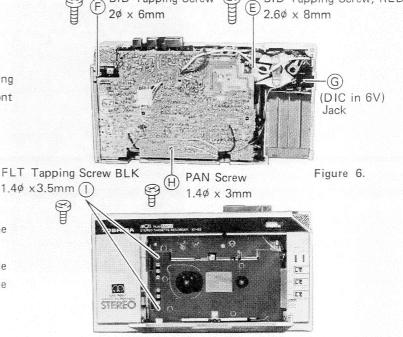


Figure 7.

REPAIRING FM TUNER PACK

- 1. Remove six special screws ① on the bottom side of the tuner pack.

 3. Open the cassette cover of the recorder and insert into the body with the cabinet top removed. This
- 2. Remove the cabinet top of the tuner pack.
- 3. Open the cassette cover of the recorder and insert into the body with the cabinet top removed. This particular condition permits also the inspection of the pattern side of the tuner pack PC plate.

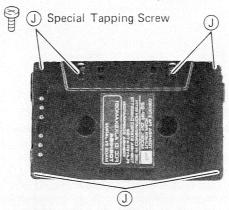


Figure 8.

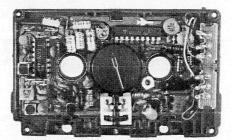


Figure 9.

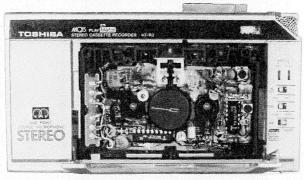


Figure 10.

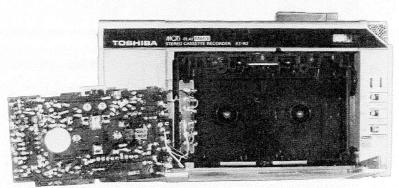


Figure 11.

3. BLOCK DIAGRAM MODE SW MONO/ST TUNER PACK CONNECTOR 900 990 SUM3KZx4 6V FUNCTION REGULATOR ANT REGULATOR TUNER PACK CONNECTO C R393 BALANCE S401 TONE S402 TONE 9406 EDI TOR 0405 EDITOR REC EQ REC EQ BIAS 0SC --- \bigcirc 11)-# BUILT IN MIC Rch EXT. MIC LINE IN Lch

Figure 12.

(1)

BUILTIN MIC Lch

4. ALIGNMENT INSTRUCTIONS

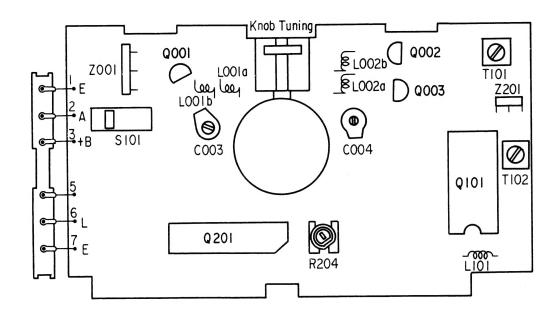


Figure 13.

FM-IF ALIGNMENT

- 1. Turn on both sweep generator and oscilloscope, and allow a fifteen-minute warm-up period.
- 2. Connect the RF SWEEP SIGNAL OUTPUT from the signal generator through the loop antenna to the receiver.
- 3. Connect the oscilloscope vertical input directly to the test point L or R and connect the shielded lead to the test point Earth.
- 4. Connect the SWEEP VOLTAGE OUTPUT of the sweep generator to the oscilloscope.
- 5. Proceed as outlined in the FM-IF ALIGNMENT CHART.

FM-IF ALIGNMENT CHART

Step	Signal coupling	Equip.	Tuning	Connection	Adjust. point	Pattern
1	Connect sweep generator output to a three-turn loop antenna of 10cm diameter.	Sweep generator of 10.7 MHz center freq. with 10.7 MHz marker.	Tuning Knob fully counter- clockwise (Highest Frequency.)	Set scope for connecting output signal from TUN OUT to vertical axis of scope "V" and sweep generator output to horizontal axis "H".	L004 T102	Turn the coil T102 fully counterclockwise to obtain a single peak. Fig. 16 Adjust coil T101 in order until the best single peak is obtained. Finally turn the coil T102 to obtain S curve. Fig. 17

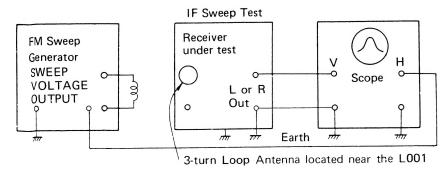


Figure 14.

S Curve **Generator Couping Hook-Up** FM Generator Antenna Supply DC 5V R out MHz L out Supply **\$**15K Earth (VTVM) Figure 16. Figure 17. Figure 15.

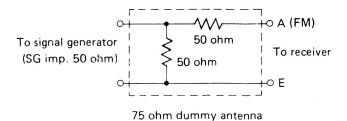
FM-RF ALIGNMENT

- 1. Turn on the signal generator and the VTVM, and allow a fifteen-minute warm-up period.
- 2. Connect the signal generator output through a 75 ohm dummy antenna across FM ANT.
- 3. Connect the VTVM across a 15K ohm dummy load.
- 4. Adjust the signal generator frequency as indicated in FM-RF ALIGNMENT CHART, and maintain a sufficient signal output level to provide a measurable indication.
- 5. Proceed as outlined in the FM-RF ALIGNMENT CHART.

FM-RF ALIGNMENT CHART

Step	Signal Generator	Radio Dial Setting	Adjustment	Remarks
1	87.5 MHz	Tuning Knob fully Counterclockwise (Lowest Frequency)	OCS. Coil L002	Adjust for maximum output indication
2	108 MHz	Tuning Knob fully Clockwise (Highest Frequency)	OSC. Trim. C004	Adjust for maximum output indication
3	Repeat steps 1 and 2 as required.			
4	90MHz	Tupo to signal	RF Coil L001	Adjust for maximum
5	106 MHz	Tune to signal	Ant. Trim. C003	output indication
6	Repeat steps 4 and 5 as required.			

CAUTION: When realigning the FM Receiving Frequency, the highest end of the frequency range should not be more than 108 MHz and the lowest end of the frequency range should not be less than 87.5 MHz, in order to comply with FTZ regulations in West Germany.



FREE RUN FREQUENCY ALIGNMENT

Adjust R204 under no signal condition so as to obtain 76 kHz \pm 150 Hz.

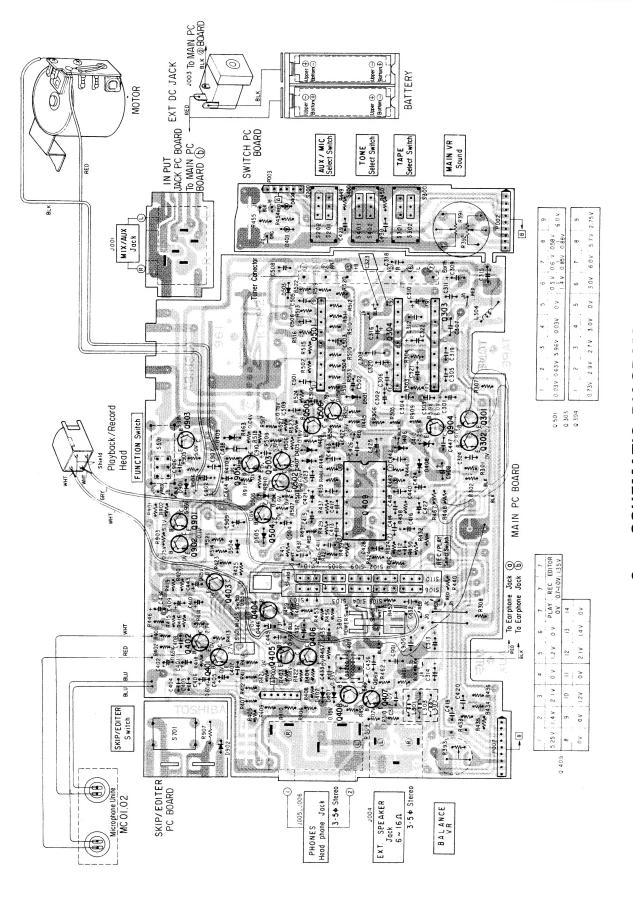
Record/Playback Head ± 150 Hz. Adjusting Screw

Figure 18. Record/Playback Head Adjustment

RECORD/PLAYBACK HEAD ADJUSTMENT

A 6.3 kHz standard tape must be used for this adjustment. Connect a VTVM or an oscilloscope to the EXT Speaker jack and adjust the azimuth by using a phillips screwdriver to maintain the maximum output voltage.

LOCATIONS CASSETTE RECORDER SECTION **PARTS** ELECTRICAL S



SCHEMATIC DIAGRAM CASSETTE RECORDER

KT-R2

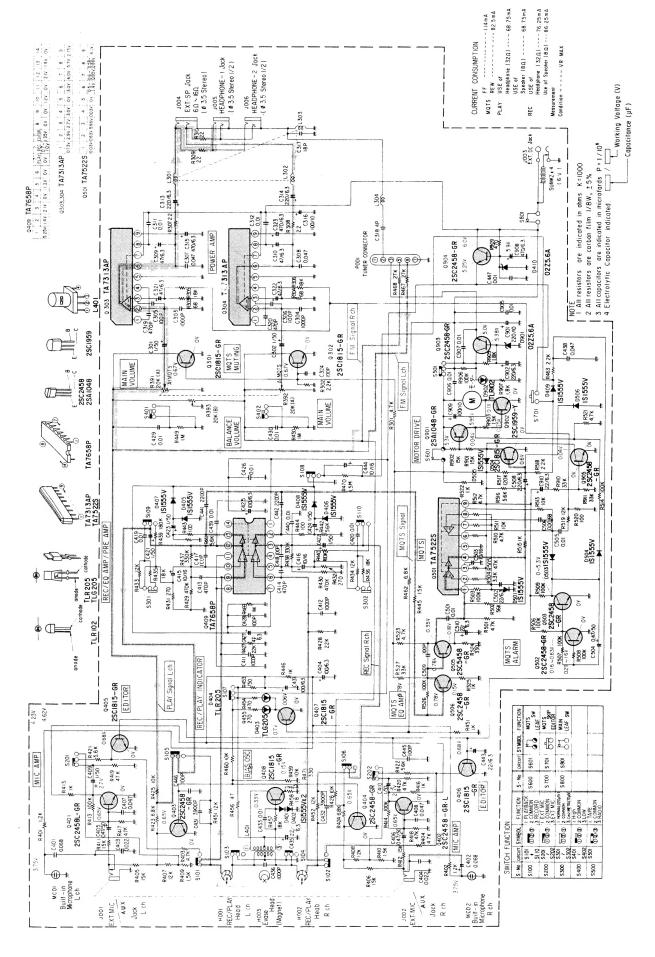


Figure 20.

6-2. SCHEMATIC DIAGRAM
- FM TUNER PACK SECTION -

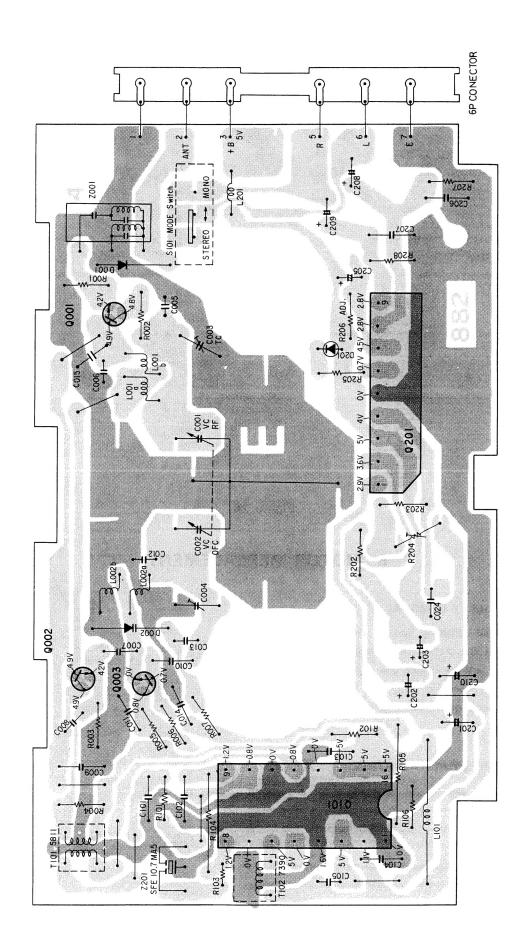


Figure 21.

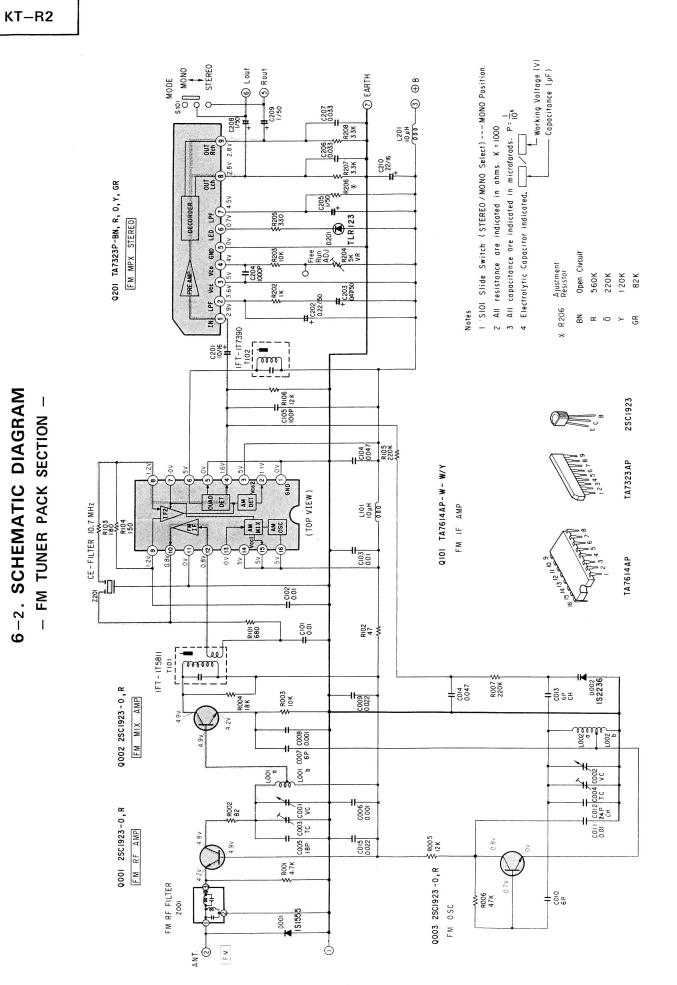


Figure 22.

7. MECHANISM EXPLODED VIEW

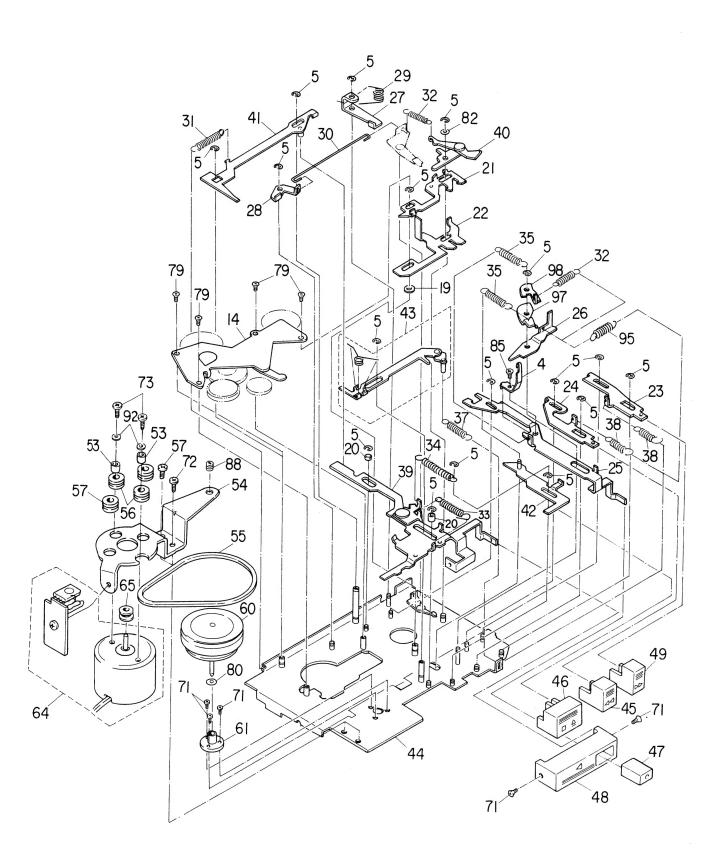


Figure 23.

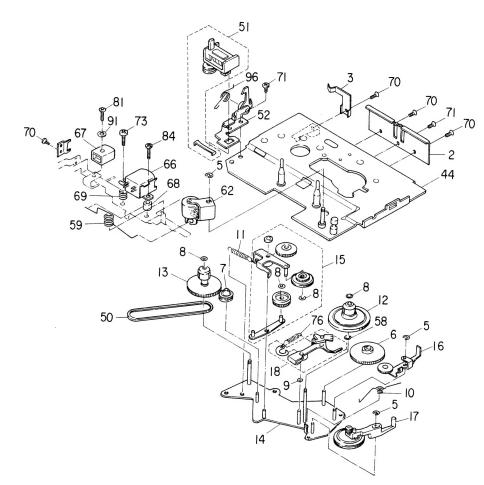


Figure 24.

8. MOTOR REPLACEMENT

1. MOTOR PULLEY REMOVAL

Put a preheated soldering iron on the upper part of the pulley to melt the metal glue between the motor pulley and the shaft of the motor and pull the motor pulley upward strongly. (See Fig. 25)

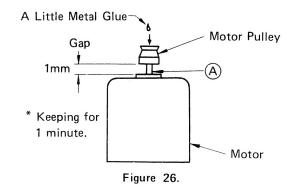
Caution: Do not scorch your fingers.

Soldering Iron Motor Pulley Motor Figure 25.

2. MOTOR PULLEY INSTALLATION

- (1) Maintain a gap (1mm) between motor and motor pulley as shown in Fig. 26 and apply a little metal glue, LOCTITE 601 (22964085) from the top of the motor pulley.
- (2) Spread the glue between them by reciprocating the pulley and then fix it while keeping the adequate gap for one minute.

Caution: Do not put glue around part A in Fig. 26.



9-1. CABINET EXPLODED VIEW

- CASSETTE RECORDER SECTION -

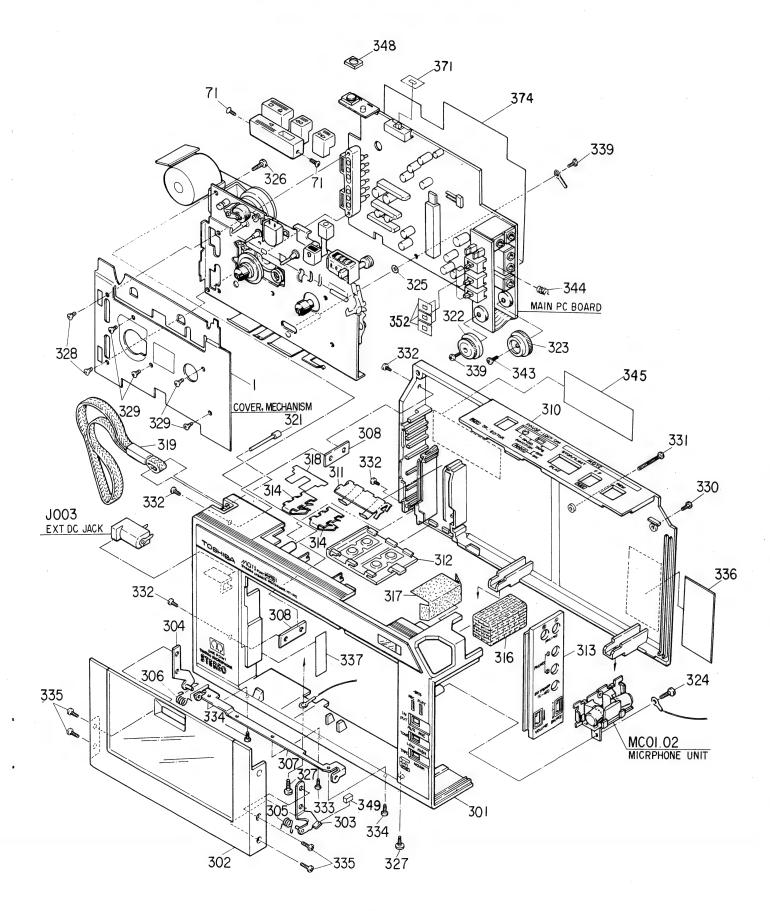


Figure 27.

10-1. PARTS LIST

- MECHANISM & CASSETTE RECORDER CABINET -

Symbol No.	Part No.	Description	
	MECH	ANISM PARTS	8
1	25736968		8
2	25779051		8
3	25779052	Spring	8
4	25779213	Spring, Record	
5	25735254	1	8
6	25756226	1	8
7	25756220		9
8	25764361	Washer	9
9	25764566		9
10	25773464	, , ,	9
11	25776153		
12	25712394		-
13	25712373		
15	25713553		
16	25713516		
17	25713557		3 3
18	25791386		
19	22703166	Washer	
20	25726562	Roller	
21	25741892	· ·	
29	25773465		3 3 3
30	25775191	1	
31	25776145		3
32	25776146	Spring	
33	25776147	Spring	3
34	25776388	Spring	
35 37	25776149 25776151	Spring	
38		Spring	
40	25776152	, •	3 3 3 3
43	25791373 25791102	Lever Ass'y Up Drive Slider Ass'y, Fast	3
45	25781102	Button, Fast Forward	
46	25782479	Button, Stop	9 9 9
47	25782476		
48	25782477		
49	25782480		3
50		Belt, Counter	
51	25755445		3
53	25726635	Spacer	3
55	25755521	Belt, Drive	3
56	25761475	Cushion, Motor A	3
57	25761476	Cushion, Motor B	
58	25764534	Washer	3
59	25773501	Spring, Pressure, Lever	
60	25717506	Flywheel Ass'y	3
61	25717441	Holder Ass'y, Capstan	
62	25717465	Lever Ass'y, Pressure	3
64	22125799	Motor, DC, 6V	`
65	25758106	Pulley, Motor	3
66	22217380	Head, Record/Playback,	"
		HRPT-92	3
67	22218250	Head, Erase, HET-66	
68	25726631	Spacer	3
69	25772504	Spring, Head	3
70	22707495	Screw, 1.4¢ x 1.6mm, FLT	1
71	22707496	Screw, 1.40 x 2.5mm, PAN, BLK	-
72	22701467	Screw, 2¢ x 3mm, BID	3 3 3
73	22707505	Screw, 2¢ x 6mm, BID	3
76	25776154	Spring	3

Symbol No.	Part No.	Description
79	22707544	Screw, 1.4ø x 20mm, FLT
80	25764597	Washer
81	22707715	Screw, 20 x 8mm, PAN, BLK
82	25735239	Washer
84	22707734	Screw, 1.7ø x 6mm, PAN FL
		BLK
85	22707678	Screw, 1.4¢ x 1.6mm, FLT, BLK
88	25783255	Screw, Thrust Adjust
91	25735249	Washer
92	25735260	Washer
95	25776395	Spring
96	25773488	Spring, Eject
	CABI	NET PARTS
301	25881255	Cabinet Ass'y, Front
302	25881263	Cassette Cover Ass'y
303	25847246	Hinge Ass'y, Right
304	25847247	Hinge Ass'y, Left
305	25847242	Spring, Hinge Right
306	25847243	Spring, Hinge Left
307	25847239	Bracket, Hinge
308	25846544	Bracket, Hold
310	25881256	Cabinet Ass'y, Back
311	25779203	Spring, Battery B
312	25881183	Battery Cover Ass'y
313	25881184	Panel Ass'y, Side
314	25779204	Spring, Battery C
316	25828997	Net, Mic
317	25833506	Net, Dust
318	25854459	Blind, Battery
319	22993042	Strap-W
320	25726628	Cap
321	25846545	Strap Shaft
322	25837633	Knob, Variable Volume
323	25837634	Knob, Balance Volume
324	22701245	Screw, 20 x 6mm, BID, Tapping
325	22703319	Washer
326	22707525	Screw, 2.6¢ x 8mm, BID,
		Tapping, RED
327	22707595	Screw, 2¢ x 8mm, BID, Chrome
328	22707659	Screw, 1.4¢ x 3.5mm, FLT, BLK
329	22707678	Screw, 1.4¢ x 1.6mm, FLT, BLK
330	22707697	Screw, 1.4¢ x 4mm, PAN FL,
224	00707700	Chrome
331	22707733	Screw, 1.7¢ x 11mm, PAN FL,
332	22707738	Chrome Screw, 1.4ø x 3mm, PAN FL,
		Chrome
333	22707736	Screw, 1.7ø x 5mm, PAN,
00.4	0070777	Chrome
334	22707737	Screw, 1.7¢ x 6mm, PAN,
335	22707739	Chrome
		Screw,1.7¢ x 2mm, FLT, Chrome
336	22900139	Label, Caution, SP, E
337	22900142	Label, Caution, C, R2E
339	22707612	Screw, 1.4¢ x 3mm, PAN, BLK
340	22900107	Label, Caution
343	22707670	Screw, 1.7¢ x 4mm, PAN, BLK
344	25777085	Spring, Earth
345	25808072	Nameplate, R2E
349	25857023	Cushion

10-2. PARTS LIST

- CASSETTE RECORDER -

Symbol No.	Part No.	Description
ТІ	RANSISTOR	RS, ICS AND DIODES
Q301, 302		Transistor, 2SC1815-GR
Q303, 304		IC, TA7313AP
Q401, 402		Transistor, 2SC2458L-GR
Q403, 404		Transistor, 2SC2458-GR
Q405, 406		Transistor, 2SC1815-GR
Q407, 408		Transistor, 2SC1815-GR
Q409		IC, TA7658P
Q501		IC, TA7522S
Q502		Transistor, 2SC2458-GR
Q503		Transistor, 2SC2458-GR
Q504		Transistor, 2SC1815-GR
Q505, 506		Transistor, 2SC2458-GR
Q901		Transistor, 2SA1048-GR
Ω902		Transistor, 2SC1959-Y
Q903, 904		Transistor, 2SC2458-GR
Q905		Transistor, 2SC2458-GR
D401, 402		Diode, 1S1555V
D403		Diode, TLG205, LED, GRN
D404		Diode, TLR205, LED, RED
D405, 406		Diode, 1S1555V
D407, 408		Diode, 1S1555V
D409		Diode, 1S1555V
D410		Diode, 02Z5.6A
D501		Diode, 1S1555V
D503, 504		Diode, 1S1555V
D505, 506		Diode, 1S1555V
D901		Diode, 02Z5.6A
D902		Diode, TLR102, LED, RED
		RICAL PARTS
J001 ~ 002	22163881	Jack, EXT MIC/LINE IN
J003	22163721	Jack, DC Power (DC-6V)
J004	22163877	Jack, External Speaker
J005 ~ 006	22163876	Jack, 3.5¢, Stereo Headphone
L301 ~ 303	22292136	Coil, RT-51-2136
L304	22294361	Coil, RF, FM
L401	22235198	Coil
MC01 ~ 02	22881188	Microphone Unit
S101 ~ 110	22195838	Switch, Slide, Record/Playback
S201 ~ 202	22195837	Switch, Slide, MIC/AUX
S301 ~ 302	22195837	Switch, Slide, Metal/Normal/ CrO2
S401 ~ 402	22195837	Switch, Slide, High/Low
S501	22195692	Switch, Slide, Tape/Radio
S601	22195874	Switch, Leaf, MQTS
S701	22195623	Switch, Key, EDITOR/MQTS/SI
S801	22195432	Switch, Leaf, Main

Symbol No.	Part No.	Description
	CA	PACITORS
$D = \pm 0.5 pF$,		±10%, M = ±20%
		Ceramic Disk, EL = Electrolytic,
		Barrier Layer, PS = Poly Styrene
C301, 302	22440272	EL, 1mfd, 50V
C303, 304	22360366	CD, 1000pF, 50V, K
C305, 306	22360365	CD, 100pF, 50V, K
C307, 308	22360346	BL, 0.047mfd, 25V, M
C309, 310	22440279	EL, 47mfd, 6.3V
C311, 312	22360344	BL, 0.01mfd, 25V, M
C313, 314	22440405	EL, 220mfd, 6.3V
C315	22440467	EL, 470mfd, 6.3V
C316	22440462	BL, 100mfd, 10V, M
C317	22362180	CD, 18pF, 50V, K
C318	22360371	CD, 4pF, 50V, D
C319, 320	22360362	CD, 470pF, 50V, K
C321, 322	22440279	EL, 47mfd, 6.3V
C323	22440467	EL, 470mfd, 6.3V
C324	22360365	CD, 100pF, 50V, K
C401, 402	22360645	
C403, 404	22360345	CD, 0.022mfd, 25V, M
C405, 406	22440271	EL, 0.47mfd, 50V
C407, 408	22360346	BL, 0.047mfd, 25V, M
C409, 410	22440272	EL, 1mfd, 50V
C411, 412	22360366	CD, 1000pF, 50V, K
C413, 414	22360362	CD, 470pF, 50V, K
C415, 416	22440444	EL, 10mfd, 16V
C417, 418 C419, 420	22360365	CD, 100pF, 50V, K
C419, 420 C421, 422	22360616 22440272	BL, 0.01mfd, 25V, K
C421, 422 C423, 424	22440272	EL, 1mfd, 50V EL, 1mfd, 50V
C425, 424	22440372	EL, 100mfd, 6.3V
C426	22360344	BL, 0.01mfd, 25V, M
C427	22440279	EL, 47mfd, 6.3V
C428	22360365	CD, 100pF, 50V, K
C429, 430	22360344	BL, 0.01mfd, 25V, M
C431, 432	22360627	CD, 3900pF, 25V, K
C433	22360344	BL, 0.01mfd, 25V, M
C434	22440399	EL, 100mfd, 6.3V
C435	22440277	EL, 22mfd, 6.3V
C436	22371102	PS, 1000pF, 50V
C437	22440399	EL, 100mfd, 6.3V
C438	22360346	BL, 0.047mfd, 25V, M
C439, 440	22360344	BL, 0.01mfd, 25V, M
C441, 442	22360367	CD, 2200pF, 50V, K
C443	22440277	EL, 22mfd, 6.3V
C444	22440444	EL, 10mfd, 16V
C445, 446	22360365	CD, 100pF, 50V, K
C447	22360344	BL, 0.01mfd, 25V, M
C501	22360344	BL, 0.01mfd, 25V, M
C501 C502	22360344 22440277	BL, 0.01mfd, 25V, M EL, 22mfd, 6.3V

Symbol No.	Part No.	Description
C504	22440271	EL, 0.47mfd, 50V
C505	22360344	BL, 0.01mfd, 25V, M
C506	22360574	BL, 6800pF, 25V, K
C508	22440405	EL, 220mfd, 6.3V
C509	22360365	CD, 100pF, 50V, K
C510	22440277	EL, 22mfd, 6.3V
C910	22440404	EL, 220mfd, 10V
C902	22440405	EL, 220mfd, 6.3V
C905, 906	22360344	BL, 0.01mfd, 25V, M
C907	22360344	BL, 0.01mfd, 25V, M
C908	22440467	EL, 470mfd, 6.3V
C909	22440462	EL, 100mfd, 10V
C910	22440277	EL, 22mfd, 6.3V
	22110211	22, 22
	RI	ESISTORS
	re carbon fil	m 1/8W, ±5% unless otherwise
noted. K = 1	000, M = 100	00000
R301		4.7K ohm
R302	22550185	2.2K ohm
R303, 304	22550167	68 ohm
R305, 306	22550195	18K ohm
R307, 308	22550223	2.2 ohm
R309, 310	22550161	22 ohm
R391, 392	22614402	20K ohm, A, Variable Volume
R393	22615402	20K ohm, B, Semi Variable
		Volume
R401, 402	22550182	1.2K ohm
R403, 404	22550189	4.7K ohm
R405, 406	22550194	15K ohm
R405, 406 R407, 408	22550194 22550193	
R405, 406 R407, 408 R409, 410		12K ohm
R405, 406 R407, 408 R409, 410	22550193	12K ohm 1.5K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414	22550193 22550183 22550194 22550204	12K ohm 1.5K ohm 15K ohm 100K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416	22550193 22550183 22550194	12K ohm 1.5K ohm 15K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418	22550193 22550183 22550194 22550204 22550181 22550200	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420	22550193 22550183 22550194 22550204 22550200 22550200	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422	22550193 22550183 22550194 22550204 22550181 22550200 22550200 22550190	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424	22550193 22550183 22550194 22550204 22550200 22550200	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426	22550193 22550183 22550194 22550204 22550181 22550200 22550200 22550190	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426	22550193 22550183 22550194 22550204 22550181 22550200 22550200 22550190 22550191	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428	22550193 22550183 22550194 22550204 22550181 22550200 22550200 22550190 22550191 22550192	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430	22550193 22550183 22550194 22550204 22550181 22550200 22550200 22550190 22550191 22550192 22550196	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550196 22550213	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550196 22550213 22550174	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550196 22550213 22550174 22550407	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436 R437, 438	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550213 22550174 22550407 22550408	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm 18K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436 R437, 438 R439, 440	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550196 22550213 22550407 22550408 22550211	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm 18K ohm 330K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436 R437, 438 R439, 440 R441, 442	22550193 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550196 22550213 22550407 22550408 22550211 22550207	12K ohm 1.5K ohm 15K ohm 10K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm 12K ohm 130K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436 R437, 438 R439, 440 R441, 442 R443, 444	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550213 22550174 22550407 22550408 22550211 22550207 22550190	12K ohm 1.5K ohm 15K ohm 10K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm 18K ohm 18K ohm 18K ohm 18K ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550196 22550213 22550174 22550407 22550408 22550211 22550207 22550190 22550169	12K ohm 1.5K ohm 15K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 21K ohm 12K ohm 13K ohm 18K ohm 18K ohm 18K ohm 18OK ohm 18OK ohm 18OK ohm
R405, 406 R407, 408 R409, 410 R411, 412 R413, 414 R415, 416 R417, 418 R419, 420 R421, 422 R423, 424 R425, 426 R427, 428 R429, 430 R431, 432 R433, 434 R435, 436 R437, 438 R439, 440 R441, 442 R443, 444 R445	22550193 22550183 22550194 22550204 22550200 22550200 22550190 22550191 22550192 22550174 22550407 22550408 22550211 22550211 22550207 22550190 22550194	12K ohm 1.5K ohm 1.5K ohm 100K ohm 1K ohm 47K ohm 47K ohm 5.6K ohm 6.8K ohm 10K ohm 22K ohm 470K ohm 270 ohm 12K ohm 18K ohm

Symbol No.	Part No.	Description
R453	22550171	150 ohm
R454	22550177	470 ohm
R455	22550174	270 ohm
R456	22550165	47 ohm
R457	22550195	18K ohm
R458	22550160	18 ohm
R459, 460	22550192	10K ohm
R461	22550181	1K ohm
R462	22550191	6.8K ohm
R463	22550185	2.2K ohm
R467, 468	22550197	27K ohm
R469	22550217	1M ohm
R470	22550219	1.5M ohm
R471	22550175	330 ohm
R501	22550189	4.7K ohm
R502	22550201	56K ohm
R503	22550204	100K ohm
R504	22550187	3.3K ohm
R505	22550200	47K ohm
R506, 507	22550204	100K ohm
R508, 509	22550204	100K ohm
R510	22550189	4.7K ohm
R511	22550192	10K ohm
R512	22550189	4.7K ohm
R513	22550192	10K ohm
R514	22550204	100K ohm
R515	22550181	1K ohm
R516	22550190	5.6K ohm
R517	22550205	120K ohm
R518	22550185	2.2K ohm
R519	22550193	12K ohm
R520	22550169	100 ohm
R521	22550189	4.7K ohm
R522	22550181	1K ohm
R523	22550189	4.7K ohm
R524	22550175	330 ohm
R525	22550181	1K ohm
R526	22550204	100K ohm
R527	22550198	33K ohm
R901, 902	22550194	15K ohm
R903	22550183	1.5K ohm
R905	22550184	1.8K ohm
R906	22550204	100K ohm
R907	22540513	1.8K ohm
R909	22550177	470 ohm
R910, 911	22550198	33K ohm
- 1		

9-2. CABINET EXPLODED VIEW

- FM TUNER PACK SECTION -

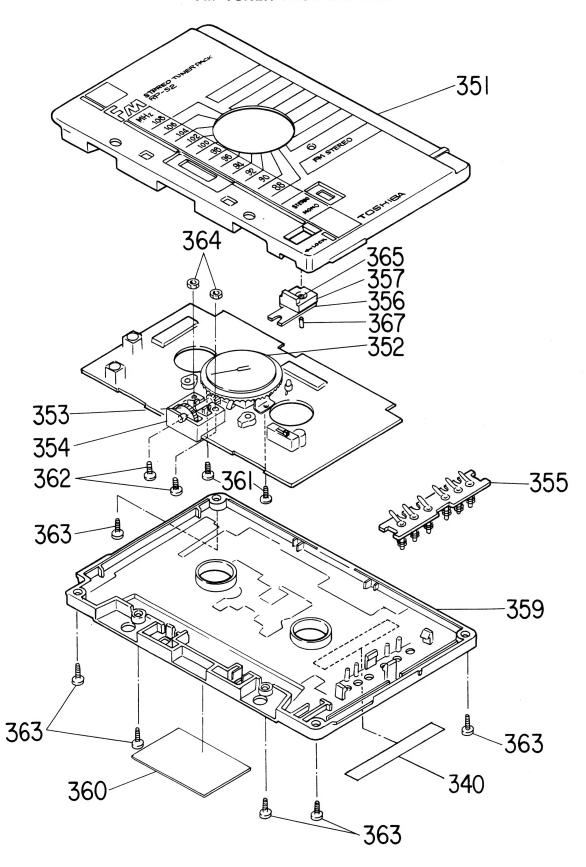


Figure 28.

10-3. PARTS LIST

- FM TUNER PACK -

CABINE	
	T PARTS
22881067	Cabinet, Upper
22847374	Plate, Dial
	Connector, 6P
	Name Label, (YY/AY/EY/MY)
	Screw, 20 x 3mm, BID
	Screw, 1.7¢ x 3.5mm, Special
	Screw, Special, Tapping
	Nut, Special
	Screw, 1.4¢ x 4mm, Special, BLk
	Cushion, Tube
22730293	Custion, Tube
RANSISTOR	S, ICS AND DIODES
	Transistor, 2SC1923-O, R
	Transistor, 23C 1923-O, N
	IC TAZELAAD W W/V
	IC, TA7614AP-W-W/Y
	IC, TA7323P-BN, R, O, Y, GR
	Diode, 1S1555V
	Diode, 1S2236
	Diode, TLR123, LED, RED
ELECTI	RICAL PARTS
22294416	Coil, FM, LH8403R
22294414	Coil, FM, LH8402R
	Coil, FM, Oscillator
	Coil, 10µH
22265811	IF Transformer, FM, IT5811
	IF Transformer, FM, IT7390
	Switch, Slide, Stereo/Mono
	Filter, FM, 10.7 MHz, Band-Pass
	Filter, Ceramic, FM, 10.7 MHz
100007	(AY/YY/EY/MY)
22153122	Filter, Ceramic, FM, 10.7 MHz
22100122	(TA/TC)
	(170)10)
	PACITORS
	Ceramic Desk, EL = Electrolytic Barrier Layer, PS = Polystyrene
22308206	Pory Variable Capacitor
22309175	Trimmer
	ELECTI 22294416 22294414 22294413 22241013 22265811 22267390 22195556 22153121 22153067 22153122 CAI K = ±10%, N IONS: CD = BL = 22308206

:		PARTICLE STATE OF THE STATE OF				
Symbol No.	Part No.	Description				
C005	22360563	CD, 18pF, 50V, D				
C006	22360366	CD, 1000pF, 50V, K				
C007	22360372	CD, 6pF, 50V, D				
C008	22360366	CD, 1000pF, 50V, K				
C009	22360329	BL, 0.022mfd, 31.5V, M				
C010	22360372					
C011	22360327	BL, 0.01mfd, 25V, M				
C012	22360592	CD, 24pF, 50V, D				
C013	22360368	CD, 6pF, 50V, D				
C014	22360346	BL, 0.047mfd, 12.5V, M				
C015	22360329	BL, 0.022mfd, 31.5V, M				
C101, 102,	22360327	BL, 0.01mfd, 25V, M				
103						
C104	22360346	BL, 0.047mfd, 12.5V, M				
C105	22360365	CD, 100pF, 50V, K				
C201	22440276					
C202	22440320	1 .				
C203	22440271	EL, 0.47mfd, 50V				
C204	22380070	, , , , ,				
C205	22440272					
C206, 207	22360330	BL, 0.033mfd, 25V, M				
C208, 209	22440272	, , , ,				
C210	22440277	EL, 22mfd, 6.3V				
	RESISTORS					
All resistors a		m 1/8W, ±5%. K = 1000				
R001	22540518					
R002	22540497					
R002	22540497					
R004	22540525					
R005	22540523					
R006	22540525					
R007	22540538					
R101	22540508	680 ohm				
R102	22540308	47 ohm				
R103	22550172	180 ohm				
R104	22540180	150 ohm				
R105	22540180	220K ohm				
R106	22540218	12K ohm				
R202	22540523	1K ohm				
R203	22540510	10K ohm				
R204	22658593	4.7K ohm, Semi-fixed Variable				
R205	22540504	330 ohm				
R206	22540504	82K ohm, (TA7323P-GR)				
R206	22540535	120K ohm, (TA7323P-Y)				
R206	22540538	220K ohm, (TA7323P-0)				
R005	22540538	560K ohm, (TA7323P-R)				
R207, 208	22540543	3.3K ohm				
11207, 200	22340310	J.JK OIIII				
		•				

Note: The FM TUNER PACK for "RY" is optional.

11-1. HEADPHONE EXPLODED VIEW

- TA, TC, AY -

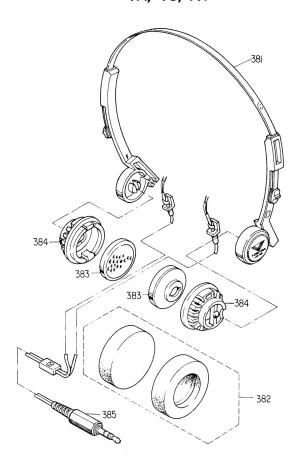


Figure 29.

■ CARE FOR UNIT ASSEMBLY AND REPLACEMENT OF CORD WITH PLUG

1. Insert tweezers into dent of unit case and detach the assembly from the case with tweezers lifting up.

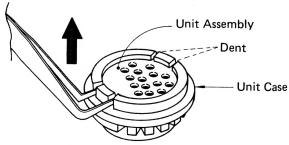


Figure 30.

2. Unsolder the back of assembly to remove the cord with plug.

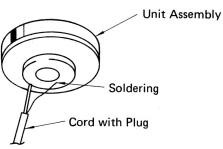


Figure 31.

11-2. HEADPHONE PARTS LIST

Symbol No.	Part No.	Description
381	22810066	Head Band Ass'y, (TA/TC/AY)
382	22810067	Ear Pad Set, (TA/TC/AY)
383	22810068	Unit Ass'y, (TA/TC/AY)

Symbol No.	Part No.	Description
384	22810069	Unit Case, (TA/TC/AY)
385	22810070	Cord Ass'y with Plug, (TA/TC/AY)

11-3. HEADPHONE EXPLODED VIEW

- YY, EY, RY, MY -

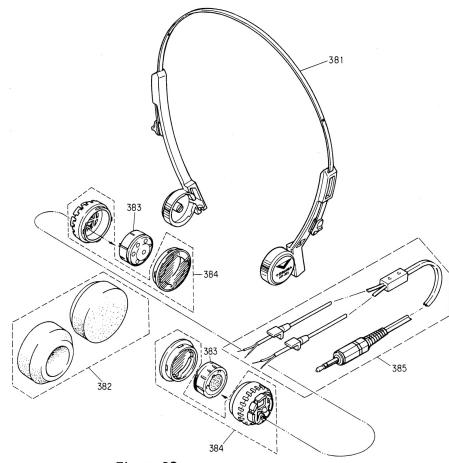
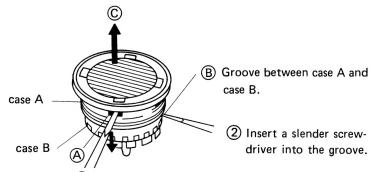


Figure 32.

■ CARE FOR UNIT ASSEMBLY AND REPLACEMENT OF CORD WITH PLUG

As for assembly of headphone case, case A (net side) is combined with case B (frame side) by the claw of case B.

- (1) Insert the screwdriver () into the hole of case (A) and push down the tip of screwdriver in the direction of arrow by the principle of lever to make a groove between case A and case B.
- (2) Insert a slender screwdriver into the groove (B) and unhook the claw with the case A raising up in the direction of arrow (C).



1) Insert a slender screwdriver and push its top in the direction of arrow.

Note: When disassembling the case with a screwdriver, take enough care not to damage the case or unit assembly in the case.

11-4. HEADPHONE PARTS LIST

Symbol No.	Part No.	Description
381	22810061	Head Band Ass'y, (YY/EY/RY/MY)
382	22810062	Ear Pad Set, (YY/EY/RY/MY)
383	22810063	Unit Ass'y, (YY/EY/RY/MY)

Symbol No.	Part No.	Description
384	22810064	Case Set, (YY/EY/RY/MY)
385	22810065	Cord Ass'y with Plug, (YY/EY/RY/MY)

10-4. PARTS LIST

- ACCESORIES -

Symbol No.	Part No.	Description		
ACCESSORIES				
AC01	22105368	Demonstration Tape		
AC02	22903134	Owner's Manual, (TA)		
AC02	22903135	Owner's Manual, (TC)		
AC02	22903136	Owner's Manual, (EY/YY/MY)		

Symbol No.	Part No.	Description	
AC02	22903137	Owner's Manual, (AY)	
AC02	22903138	Owner's Manual, (RY)	
AC03	22991085	Case, Carring	
AC04	22991086	Belt, Strap	
AC05	22906288	Caution Label	